

Work Order ID 51987

September 11, 2009 9:50:36 AM



Page 1

Item ID: D206-781-151KGY

Accept



Setup Start



Revision ID: C

Stop



Item Name: Vertical Tunnel-Grey

Start Date: 09/11/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/21/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-151KGY

S 09/02/16
@ CHC7001

HJ for BG 09/09/16

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

P 09/15/16

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2) S 09/02/16

(40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Run Start



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Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-151KGY

Location: B
PPP rev

140

0.00

QC21- Final Inspection - Work Order Release



QC

Memo

0.00

Quality Control

09/19/10 (1)

09/09/21 HJ
MF 09-09-21

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 51987

Parent Item: D206-781-151KGYRevC

Parent Item Name: Vertical Tunnel-Grey


Start Date: 09/11/2009

Required Date: 09/21/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
ALS4632-130  insert		Purchased	No			110	Each	70.0000	8.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

70

110452

70

ALS4-632-80  Insert		Purchased	No			110	Each	267.0000	4.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

267

112495

200

17841

67

D3800-1-100RevB  Hook and Loop Strip (1" Soft)		Manufactured	No			110	f	150.1300	1.3300			
--	--	--------------	----	--	--	-----	---	----------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

150.13

43558

0.13

50912

150

2x (50) *Measure 8/9/16*

50912

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 51987

Parent Item: D206-781-151KGYRevC

Parent Item Name: Vertical Tunnel-Grey

Start Date: 09/11/2009

Required Date: 09/21/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3800-3-100RevB

 Hook and Loop Strip (1" Hard)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

40.24

43560

0.13

44831

40.11

Main Warehouse

ST134

116

50541

116

D3822-1KGYRevC

 Vertical Tunnel, LH-Grey

110 Each 0.0000 1.0000

D3822-2KGYRevC

 Vertical Tunnel, RH-Grey

110 Each 0.0000 1.0000

D3822-3KGYRevC

 Vertical Tunnel, Aft Center-Grey

110 Each 0.0000 1.0000

D3822-5KGYRevC

 Vertical Tunnel, Top-Grey

110 Each 0.0000 1.0000

D3822-7KGYRevC

 Vertical Tunnel, Lower-Grey

110 Each 0.0000 1.0000

10/9/10 (2)

2x 80"
 80x100" MEASURED

50912 80"
 50841 80" - 4.66

B47672A

B47672B

B47672C

B47672D

B47672E 9/9/10 (2)

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D206-781-151KGYRevC

Parent Item Name: Vertical Tunnel-Grey

Start Date: 09/11/2009

Required Date: 09/21/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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NAS388-6-12P

Purchased

No

110

Each

68.0000

14.0000

✓

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

68

111310

68

110

Each

25.0000

4.0000

✓

NAS388-6-8P

Purchased

No

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

25

111439

25

110

Each

245.0000

18.0000

✓

NAS391B6P

Purchased

No

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

245

110221

45

112195

100

112616

100

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
	2					D3800-1-100-800	LOOP STRIP
	2					D3800-3-100-800	HOOK STRIP
	4					NAS388-6-8P	SCREW
	14					NAS388-6-12P	SCREW
	18					NAS391B6P	WASHER
	4					ALS4-632-80	INSERT
	8					ALS4-632-130	INSERT
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			10			AN525-10R24	SCREW
			10			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6	6	D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW

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